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Foreword

This draft European Standard (EN) has been produced by ETSI Technical Committee Environmental Engineering (EE), and is now submitted for the combined Public Enquiry and Vote phase of the ETSI standards EN Approval Procedure.

The present document is part 2, sub-part 2 of a multi-part deliverable. Full details of the entire series can be found in part 2, sub-part 0 [4].

Proposed national transposition dates									
Date of latest announcement of this EN (doa):	3 months after ETSI publication								
Date of latest publication of new National Standard or endorsement of this EN (dop/e):	6 months after doa								
Date of withdrawal of any conflicting National Standard (dow):	6 months after doa								

1 Scope

The present document specifies test severities and methods for verification of the required resistibility of equipment according to the relevant environmental class.

The tests defined in the present document apply to transportation of equipment covering the environmental conditions stated in EN 300 019-1-2 [1].

2 References

References are either specific (identified by date of publication and/or edition number or version number) or non-specific. For specific references, only the cited version applies. For non-specific references, the latest version of the reference document (including any amendments) applies.

Referenced documents which are not found to be publicly available in the expected location might be found at http://docbox.etsi.org/Reference.

NOTE: While any hyperlinks included in this clause were valid at the time of publication, ETSI cannot guarantee their long term validity.

2.1 Normative references

The following referenced documents are necessary for the application of the present document.

[1]	ETSI EN 300 019-1-2: "Environmental Engineering (EE); Environmental conditions and environmental tests for telecommunications equipment; Part 1-2: Classification of environmental conditions; Transportation".
[2]	IEC 60068-2-1 (03/2007): "Environmental testing, Part 2-1: Tests - Test A: Cold".
[3]	ISO 4180:2009: "Packaging Complete, filled transport packages General rules for the compilation of performance test schedules".
[4]	ETSI EN 300 019-2-0: "Environmental Engineering (EE); Environmental conditions and environmental tests for telecommunications equipment; Part 2-0: Specification of environmental tests; Introduction".
[5]	IEC 60068-2-2 (07/2007): "Environmental testing, Part 2-2: Tests - Test B: Dry heat".
[6]	IEC 60068-2-14 (01/2009): "Environmental testing - Part 2-14: Tests - Test N: Change of temperature".
[7]	IEC 60068-2-78 (08/2001): "Environmental testing - Part 2-78: Tests - Test Cab: Damp heat, steady state".
[8]	IEC 60068-2-30 (08/2005): "Environmental testing - Part 2-30: Tests - Test Db: Damp heat, cyclic (12 h + 12 h cycle)".
[9]	IEC 60068-2-64 (04/2008): "Environmental testing - Part 2-64: Tests - Test Fh: Vibration, broadband random and guidance".
[10]	IEC 60068-2-27 (02/2008): "Environmental testing - Part 2-27: Tests - Test Ea and guidance: Shock".
[11]	IEC 60068-2-31 (05/2008): "Environmental testing - Part 2-31: Tests - Test Ec: Rough handling shocks, primarily for equipment-type specimens".
[12]	IEC 60068-2-18 (10/2000): "Environmental testing - Part 2-18: Tests - Test R and guidance: Water".

[13] IEC 60068-2-68 (8/1994): "Environmental testing - Part 2: Tests - Test L: Dust and sand".

2.2 Informative references

The following referenced documents are not necessary for the application of the present document but they assist the user with regard to a particular subject area.

[i.1] ETSI EN 300 019-1-0: "Environmental Engineering (EE); Environmental conditions and environmental tests for telecommunications equipment; Part 1-0: Classification of environmental conditions; Introduction".

3 Definitions

For the purposes of the present document, the terms and definitions given in EN 300 019-1-0 [i.1] apply.

4 Environmental test specifications

The detailed descriptions of the environmental conditions are given in clauses 4 and 5 of EN 300 019-1-2 [1].

EN 300 019-2-0 [4] forms a general overview of the present document.

If the equipment is normally transported in a packed state then it shall be tested in its packaging.

4.1 Specification T 2.1: Very careful transportation

Specification T 2.1 applies to transportation by air and by road on good quality road surfaces where special care has been taken with respect to low temperatures, handling and type of vehicle. See tables 1 and 2.

Table 1: Test specification T 2.1: Very careful transportation - climatic tests

	Environmenta	l parameter		Environmental Class 2.1	Environmer	ntal test spec	ification T 2.1: Very	careful transporta	ation
Туре	Parameter	Detail parameter		Characteristic Severity	Test severity	Duration	Reference	Method	Notes
	low		(°C)	-25	-25	6 h	IEC 60068-2-1 [2]	Ab: Cold	1
	la i aula	unventilated	(°C)	+70	+70	6 h	IEC 60068-2-2 [5]	Bb: Dry heat	
Air tomporaturo	high	ventilated or outdoors	(°C)	+40	None				
Air temperature	change	air/air	(°C) C/min)	-25/+30	-25/+30 1,0	5 cycles t1 = 3h	IEC 60068-2-14 [6]	Nb: Change of temperature	3a
		air/water	(°C)	+40/+5	None				3b
	relative	slow temperature change	(%) (°C)	95 +40	93 +30	4 d	IEC 60068-2-78 [7]	Cab: Damp heat steady state	4
Humidity		rapid temperature change	(%) (°C)	95 -25/+30	90-100 +40	2 cycles	IEC 60068-2-30 [8]	Db: Damp heat cyclic Variant 1	5
	absolute	rapid temperature change	(°C) (g/m³)	+70/+15 60	none				
		low	(kPa)	70	none				6
Air	pressure	change		no					
	speed		(m/s)	20	none				7
		intensity (mr	n/min)	6	none				8
\\/ata=	rain	low temperature	(°C)	no					
Water	other sources	·	(m/s)	1					7
	wetness		•	wet surfaces					9
Dadiation	solar	('	W/m²)	1 120					10
Radiation	heat	(1)	W/m ²)	600					10

	Environmental	parameter		Environmental Class 2.1	Environmental test specification T 2.1: Very careful transportation						
Туре	Parameter	Detail parameter		Characteristic Severity	Test severity	Duration	Reference	Method	Notes		
		SO ₂	(mg/m ³)	1,0	none				11		
	sulphur	H ₂ S	(mg/m ³)	0,5	none				11		
		salt		sea and road salt mist	none				11		
Chemically	chlorine	Cl ₂	(mg/m³)	no					11		
active		HCI	(mg/m ³)	0,5	none				11		
substances	nitrogen	NO _x	(mg/m ³)	1,0	none				11		
		NH ₃	(mg/m³)	3,0	none				11		
	hydrogen fluoride HF		(mg/m ³)	0,03	none				11		
	ozone O ₃		(mg/m³)	0,1	none				11		
Mechanically	-14	sedimentation	(mg/(m ² h))	3,0	none				12		
active	dust	suspension	(mg/m ³)	no							
substances	sand		(mg/m ³)	100	none				12		
Flora and	micro organisms	_		mould, fungus, etc.	none				13		
fauna	rodents, insects			rodents, etc.	none				13		

Table 2: Test specification T 2.1: Very careful transportation - mechanical tests

	Environmental parameter					Environmental test specification T 2.1: Very careful transportation						
Туре	Type Parameter Detail parameter			Characteristic Severity		Test severity		Duration	Reference	Method	Notes	
Vij i	sinusoidal	displacement acceleration frequency range axes of vibration	(mm) (m/s²) (Hz)	-	15 9-200 200-500	none					14	
Vibration	random	ASD frequency range axes of vibration	(m ² /s ³) (dB/oct) (Hz)	10-200	,	1,0 5-20 3	-3 20-200	3 x 30 minutes	IEC 60068-2-64 [9]	Fh: Vibration, broad-band random (digital control)	15	

	Environmenta	l parameter	Environmental Class 2.1	Environmental test specification T 2.1: Very careful transportation						
Туре	Parameter	Detail parameter	Characteristic Severity	Test severity	Duration	Reference	Method	Notes		
Shocks	shocks	shock spectrum duration (ms) acceleration (m/s²) mass (kg) number of shocks direction of shocks	no							
Fall	free fall	height (mm) mass (kg) attitude	no							
	toppling around	mass (kg) edges	no							
Acceleration	steady state	(m/s ²)	20	none				19		
Load	static load	(kPa)	5	none				20		
	pitching	angle (deg) period (s)	no							

NOTE 1: no = this condition does not occur in this class.

4.2 Specification T 2.2: Careful transportation

Specification T 2.2 applies to transportation by air, by road on good quality road surfaces, by ship and by train with specially designed shock-reducing buffers and where special care has been taken with respect to low temperatures and handling. See tables 3, 4 and 7.

Table 3: Test specification T 2.2: Careful transportation - climatic tests

	Environmental	parameter	Environmental Class 2.2	Environmental test specification T 2.2: Careful transportation					
Туре	Parameter	Detail parameter	Characteristic severity	Test severity	Duration	Reference	Method	Notes	
	low	(°C)	-25	-25	72 h	IEC 60068-2-1 [2]	Ab: Cold	1	
	high	unventilated (°C)	+70	+70	72 h	IEC 60068-2-2 [5]	Bb: Dry heat		
Air		ventilated or outdoors (°C)	+40	none					
temperature	change	air/air (°C) (°C/min)	-25/+30	-25/+30 1,0	5 cycles t1 = 3h	IEC 60068-2-14 [6]	Nb: Change of temperature	За	
		air/water (°C)	+40/+5	none				3b	

NOTE 2: none = verification is required only in special cases.

NOTE 3: n = number of note, see clause 4.4.

	Environmental	parameter	Environmental Class 2.2	Environmental test specification T 2.2: Careful transportation						
Туре	Parameter	Detail parameter	Characteristic severity	Test severity	Duration	Reference	Method	Notes		
	relative	change (°C)	95 +40	93 +40	4 d	IEC 60068-2-78 [7]	Cab: Damp heat steady state	4		
Humidity	relative	rapid temperature (%) change (°C)	95 -25/+30	90-100 +40	2 cycles	IEC 60068-2-30 [8]	Db: Damp heat cyclic Variant 1			
	absolute		+70/+15 60	none				5		
Air	pressure	low (kPa) change	70 no	none				6		
All	speed		20	none				7		
	rain	intensity (mm/min) low temperature (°C)	6 no	none				8		
Water	other sources	(m/s)	1					7		
	wetness		wet surfaces					9		
Radiation	solar	(W/m ²)	1 120					10		
Radiation	heat		600					10		
	eulohur	SO ₂ (mg/m ³)		none				11		
	sulphur	H_2S (mg/m ³)	0,5	none				11		
		Salts	sea and road salt mist	none				11		
Chemically	chlorine	Cl_2 (mg/m ³)	no							
active			0,5	none				11		
substances	nitrogen	NO_x (mg/m ³)	*	none				11		
	miliogen	NH_3 (mg/m ³)	3,0	none				11		
	hydrogen fluoride HF	(mg/m ³)	0,03	none				11		
	ozone O ₃	(mg/m ³)	0,1	none				11		
Mechanically active	dust	sedimentation (mg/(m ² h)) suspension (mg/m ³)	3,0 no	none				12		
substances	sand		100	none				12		
Flora and	micro organisms	(g ,)	mould, fungus, etc.	none				13		
Fauna	rodents, insects		rodents, etc.	none				13		

Table 4: Test specification T 2.2: Careful transportation - mechanical tests

	Environmental p	arameter	Environmental Class 2.2			Environmental test specification T 2.2: Careful transportation						
Туре	Parameter	Detail parameter	Characteristic severity		Test severity		Duration	Reference	Method	Notes		
Vibration	sinusoidal	displacement (mm) acceleration (m/s²) frequency range (Hz) axes of vibration	3,5 10 2-9	15 9-200	200-500	none					14	
	random	ASD (m²/s³) (dB/oct) frequency range (Hz) axes of vibration	1,0 10-200		0,3 200-2 000	1,0 5-20 3	-3 20-200	3 x 30 minutes	IEC 60068-2-64 [9]	Fh: Vibration, broad-band random (digital control)	15	
Shocks	shocks	shock spectrum duration (ms) acceleration (m/s²) mass (kg) number of shocks direction of shocks	Type I 11 100			half sine 6 100 ≤ 50	11 50 > 50	100 in each direction	IEC 60068-2-27 [10]	Ea: shocks	16	
Fall	free fall	height (m) mass (kg) attitude	0,25 < 20	0,25 20 to 100	0,1 > 100	see table	7		IEC 60068-2-31 [11]	Ec: Procedure 1	17	
	toppling around	mass (kg) edges	< 20 any	20 to 100 no	> 100 no	none					18	
Acceleration	steady state	(m/s ²)	20			none					19	
Load	static load	(kPa)	5			none					20	
Miscellaneous	rolling and pitching	angle (deg) period (s)	no					_				

4.3 Specification T 2.3: Public transportation

Specification T 2.3 applies to transportation by air, by road on all qualities of road surface, by ship and by train and where some care has been taken with respect to low temperatures. See tables 5 to 7.

Table 5: Test specification T 2.3: Public transportation - climatic tests

	Environmental	parameter	Environmental Class 2.3	Enviror	Environmental test specification T 2.3: Public transportation						
Туре	Parameter	Detail parameter	Characteristic severity	Test severity	Duration	Reference	Method	Notes			
	low	(°C)	-40	-40	72 h	IEC 60068-2-1 [2]	Ab: Cold	1			
	hiah	unventilated (°C)	+70	+70 (and +85)	72 h (6 h)	IEC 60068-2-2 [5]	Bb: Dry heat	2			
∖ir	high	ventilated or outdoors(°C)	+40	none							
temperature	change	air/air (°C) (°C/min)	-40/+30	-40/+30 1,0	5 cycles t1 = 3 h	IEC 60068-2-14 [6]	Nb: Change of temperature	3a			
	Ĭ Š	air/water (°C)	+40/+5	none			,	3b			
		slow temperature (%) change (°C)	95 +45	93 +40	4 d	IEC 60068-2-78 [7]	Cab: Damp heat steady state	4			
Humidity	relative	rapid temperature (%) change (°C)	95 -40/+30	90-100 +40	2 cycles	IEC 60068-2-30 [8]	Db: Damp heat cyclic Variant 1				
	absolute	rapid temperature (°C) change (g/m³)	+70/+15 60	none				5			
		low (kPa)	70	none				6			
Air	pressure	Change	no								
	speed	(m/s)	20	none				7			
Water	rain	intensity	6 mm/min	0,01 m ³ /min, 90 kPa	3 min/m ² or 15 min	IEC 60068-2-18 [12]	Rb: Impacting water, Method 2	8			
Water		low temperature (°C)	no								
	other sources	(m/s)	1					7			
	wetness	, i	wet surfaces					9			
Radiation	solar	(W/m ²)	1 120					10			
Naulaliuli	heat	(W/m ²)	600					10			

	Environmental p	parameter	Environmental Class 2.3	Environ	Environmental test specification T 2.3: Public transportation						
Туре	Parameter	Detail parameter	Characteristic severity	Test severity	Duration	Reference	Method	Notes			
		SO ₂ (mg/n	³) 1,0	none				11			
	sulphur	H ₂ S (mg/n	³) 0,5	none				11			
		salts	sea and road salt mis	st none				11			
O	chlorine	Cl ₂ (mg/n	³) no					11			
Chemically active		HCI (mg/n	³) 0,5	none				11			
substances	nitrogen	NO _x (mg/n	³) 1,0	none				11			
		NH ₃ (mg/n	³) 3,0	none				11			
	hydrogen fluoride HF	(mg/n	3) 0,03	none				11			
	ozone O ₃	(mg/n	³) 0,1	none				11			
Mechanically	duat	sedimentation (mg/(m²l	1)) 3,0	none				12			
active	dust	suspension (mg/n	³) no								
substances	sand	(mg/n	³) 100	none				12			
Flora and	micro organisms		mould, fungus, etc.	none			·	13			
fauna	rodents, insects		rodents, etc.	none				13			

Table 6: Test specification T 2.3: Public transportation - mechanical tests

Environmental parameter			Environmental Class 2.3		Environmental test specification T 2.3: Public transportation					
Туре	Parameter	Detail parameter	Characteristic severity		Test	severity	Duration	Reference	Method	Notes
Vibration	sinusoidal	displacement (mm) acceleration (m/s²) frequency range (Hz) axes of vibration	10 15	200-500	none					14
	random	ASD (m²/s³) (dB/oct) frequency range (Hz) axes of vibration	10-200	0,3 200-2 000	1,0 5-20 3	-3 20-200	3 x 30 minutes	IEC 60068-2-64 [9]	Fh: Vibration, broad-band random (digital control)	15

Environmental parameter			Environmental Class 2.3		Environmental test specification T 2.3: Public transportation						
Туре	Parameter	Detail parameter	Characteristic severity		Test severity		Duration	Reference	Method	Notes	
Shocks		shock spectrum duration (ms) acceleration (m/s²) mass (kg) number of shocks direction of shocks	Type I 11 100	Ty 6 30	rpe II	half sine 6 180 ≤ 50	11 100 > 50	100 in each direction	IEC 60068-2-27 [10]	Ea: shocks	16
Fall	free fall	height (m) mass (kg) attitude	1,2 < 20	1,0 20 to 100	0,25 > 100	see table 7	7		IEC 60068-2-31 [11]	Ec: Procedure 1	17
	Itanniina araiina	mass (kg) edges	< 20 any	20 to 100 any	> 100 any	none					18
Acceleration	steady state	(m/s ²)	20			none					19
Load	static load	(kPa)	10			none					20
Miscellaneous	pitching	angle (deg) period (s)	±35 8			none					

NOTE 1: none = verification is required only in special cases. NOTE 2: n = number of note, see clause 4.4.

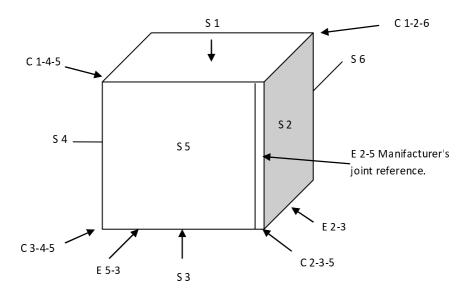
Table 7: Free fall test severities for test specifications T 2.2 and T 2.3

	Free fall test height [m]					
Mass [kg]	Class T 2.2	Class T 2.3				
< 10	0,8	1,0				
< 15	0,6	1,0				
< 20	0,6	0,8				
< 30	0,5	0,6				
< 40	0,4	0,5				
< 50	0,3	0,4				
< 100	0,2	0,3				
> 100	0,1	0,1				

NOTE 1: Packaged equipment with mass < 100 kg and without pallet is subjects to free-fall drop tests on each of the following, see figure 1:

- Surface S1, S2, S3, S4, S5, S6 (every surface).
- Edge E2-3, E2-5, E5-3. Corner C1-2-6, C1-4-5, C2-3-5, C3-4-5.

Allow 1 minute between drops for the cushioning to recover its shape. Packaged equipment with mass ≥ 100 kg or with pallet the package is subjects to free-fall drop tests. Two drops shall be performed to the normal rest surface (e.g. side with the pallet). Values specified in ISO 4180 [3].



Legend:

Corner. Edge.

Figure 1

4.4 Notes to tables

4.4.1 General note

The present document applies to transportation of equipment covering environmental conditions stated in EN 300 019-1-2 [1]. The notes have been added to explain the main reasons for recommended tests or to explain why no test has been recommended even if there is a characteristic severity given.

The equipment should be tested in the state in which it is normally transported if possible. For example, if the equipment is in a packed state, then it should be tested in its packaging. If the equipment is transported both with and without its packaging it may be necessary to perform tests for both configurations. For some tests and equipment, the test may be more severe for the packaged rather than the unpacked equipment.

4.4.2 Notes to tables 1 to 6

NOTE 1: (Air temperature, low)

 If the equipment is tested without any package or if the equipment is small the duration may be decreased.

NOTE 2: (Air temperature, high)

• An additional test at 85 °C for 6 h shall be conducted on unpacked equipment only. The additional test includes solar radiation effects.

NOTE 3: (Air temperature, change)

- **3a)** (air/air)
 - The change of temperature test is normally used to check design tolerance and the range is not important. However in this class condensation may occur. The lowest recommended test values of IEC 60068-2-14 [6] Test Nb have been chosen. For unpacked equipment with a mass < 5 kg test Na is applied.
- **3b)** (air/water)
 - The effect of rapid temperature change experienced by the equipment when it rains on a warm day is considered to be less severe than those experienced during the change of temperature (air/air; Test Nb) and therefore no additional test is needed.

NOTE 4: (Humidity, relative, slow temperature change)

Test required for unpacked equipment only.

NOTE 5: (Humidity, absolute, rapid temperature change)

 Condensation is included in IEC 60068-2-30 [8] Test Db and temperature change is partly included in IEC 60068-2-14 [6] Test Nb.

NOTE 6: (Air pressure, low)

 For normal applications where the effect of air pressure is evaluated at the component level therefore no test is recommended.

NOTE 7: There is no IEC 60068-2 [2] test for this parameter.

NOTE 8: (Water, rain)

The water test may be omitted in tables 2.1 and 2.2 because in these classes the equipment will be exposed to rain only for short duration. IEC 60068-2-18 [12] Test Rb method 2 "Water jet" has been chosen even if it does not imitate normal rain. It is a simple hand held shower test, easy to perform and can demonstrate that the specimen design is adequately toleranced to survive this condition.

NOTE 9: (Water, other sources, wet surfaces)

 If the equipment is in contact with wet surface the corrosion effect and degeneration effect has to be considered.

NOTE 10: (Radiation, solar, heat)

• The effect of direct sun radiation is included in the higher test value in IEC 60068-2-2 [5] Test Bb, as described in note 2. Photochemical tests can be made separately for components and materials.

NOTE 11: (Chemically active substances)

• For chemically active substances the characteristic severity should be considered when choosing components and materials. No test is recommended in this standard. Characteristic severities of chemically active substances are max. values.

NOTE 12: (Mechanically active substances)

• For mechanical substances the packaging is supposed to protect the equipment against dust and sand, therefore no test is recommended. The Levels of dust both sedimentation and suspension are far lower than the lowest severity recommended in IEC 60068-2-68 [13] Test Lb.

NOTE 13: (Flora, fauna)

The characteristic severity should be considered when choosing component and materials.

NOTE 14: (Vibration, sinusoidal)

• Random vibration is considered to be a more realistic test for this condition, therefore no sinusoidal test is recommended. The severities are given as peak values.

NOTE 15: (Vibration, random)

- The most energy is in low frequencies and therefore the most realistic test has been described with
 - 3 dB/oct slope from 20 Hz to 200 Hz;
- ASD (Acceleration Spectral Density) vibrations are of greatest significance in the vertical direction. If normal attitude during transportation is specified, then the severity for the horizontal axes ASD is reduced by a factor 10.
- Acceleration RMS (for information only):
 - 7,83 m/s².
 - $2,47 \text{ m/s}^2$, when the test severity is reduced by a factor 10.

NOTE 16: (Shocks)

- During transportation, the number of shocks is expected to be high, so the shock test is more adequate for testing. The severities are given as peak values. For masses > 500 Kg no shock test is required. Test severity values not specified in IEC 60068-2-27 [10].
- The specified test severities for m < 50 kg and m > 50 kg have been chosen to have the same energy per mass unit for both situations. Shocks are of greatest significance in the vertical direction. If normal attitude during transportation is specified, 100 shocks have to be applied along that direction only.

NOTE 17: (Free Fall)

ISO severities are chosen because they are considered to be more realistic.

NOTE 18: (Toppling around)

No test is required because the effect is included in IEC 60068-2-31 [11] Test Ed, free fall.

NOTE 19: (Acceleration, steady state)

This characteristic severity is considered to be insignificant and therefore no test is recommended.

NOTE 20: (Load)

This condition is for packaged equipment only. Packaging should be designed with this requirement in mind.

Annex A (informative): Bibliography

- ETSI ETR 035: "Equipment Engineering (EE); Environmental engineering; Guidance and terminology".
- IEC 60068-1: "Environmental testing Part 1: General and guidance".

History

Document history							
Edition 1	May 1994	Publication as ETS 300 019-2-2					
V2.1.2	September 1999	Publication					
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